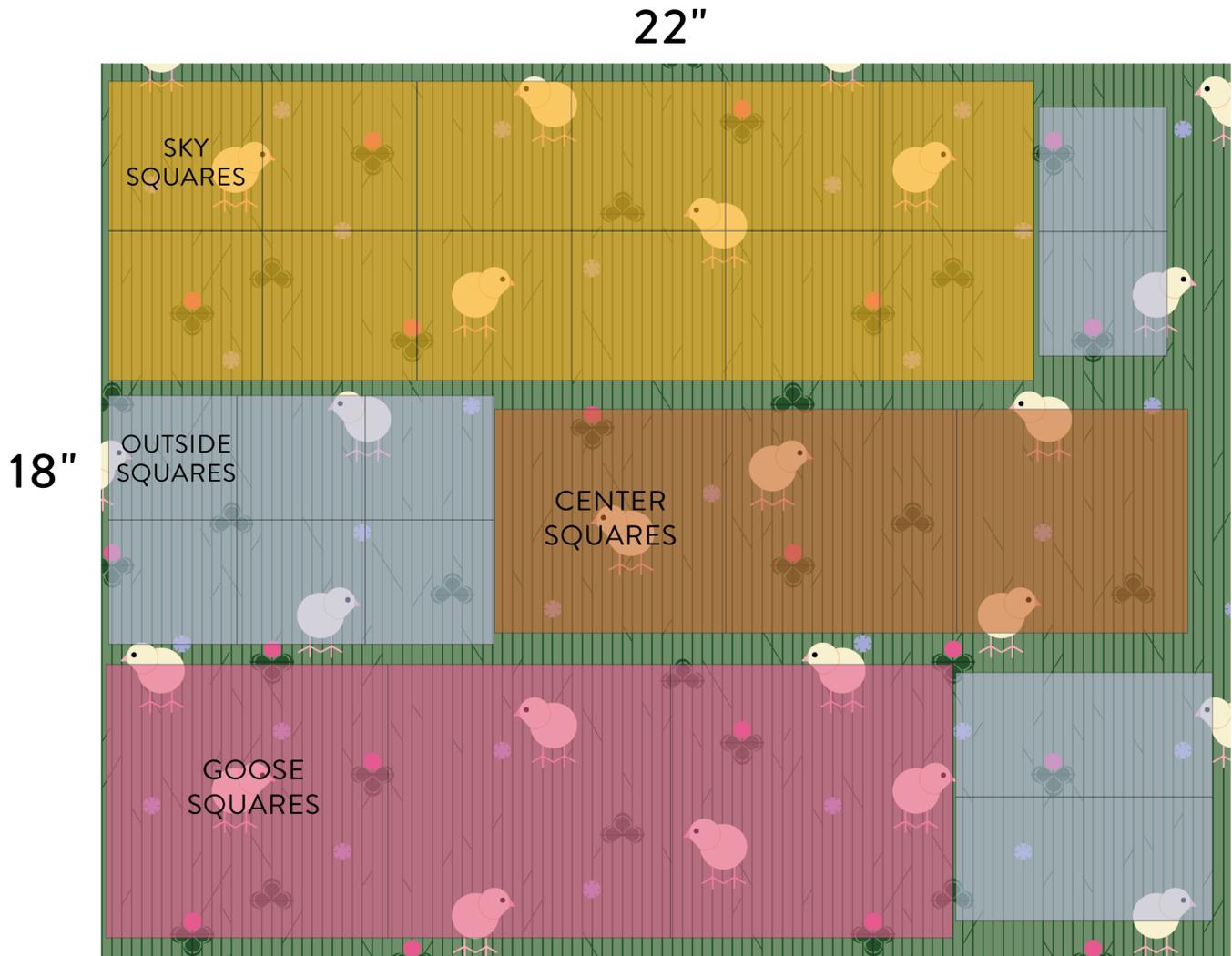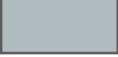# BEST FRIENDS PANEL

VERBIAGE & NOTES

- Finished quilt size: 72" x 90"
- Finished sawtooth block size: 8"
- Total sawtooth blocks: 60
- Focal panel size: 36" x 44/45" (one yard panel)

- Seam allowance (SA): ¼"
- WOF - width of fabric
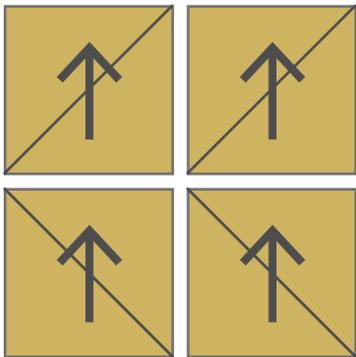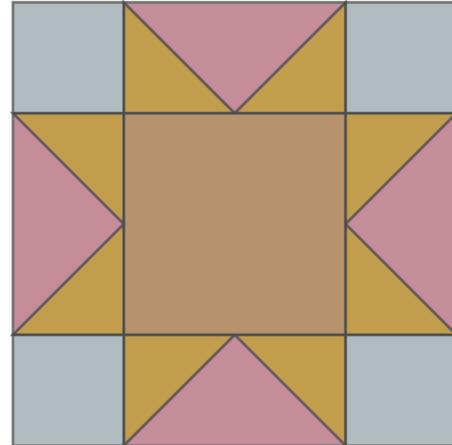- RST - right sides together
- FQ - fat quarter

FABRIC REQUIREMENTS

FABRIC		YDG	CUTTING All squares unless otherwise stated.
Cardinal Flight		FQ	(2) 5¼", (3) 4½", (12) 3", (8) 2½"
End Papers Puimplin		FQ	(3) 5¼", (2) 4½", (8) 3", (12) 2½"
Piggies Pink		FQ	(3) 5¼", (3) 4½", (12) 3", (12) 2½"
Ripple Taffy		FQ	(3) 5¼", (3) 4½", (12) 3", (12) 2½"
Bunnies Blush		FQ	(3) 5¼", (3) 4½", (12) 3", (12) 2½"
Owl Flight Haze		FQ	(3) 5¼", (2) 4½", (8) 3", (12) 2½"
Resting Goat Latte		FQ	(3) 5¼", (2) 4½", (8) 3", (12) 2½"
End Papers Ruffled Feathers		FQ	(2) 5¼", (3) 4½", (12) 3", (8) 2½"
Calico Cat Lavender		FQ	(2) 5¼", (2) 4½", (8) 3", (8) 2½"
Resting Horse Brown		FQ	(2) 5¼", (3) 4½", (12) 3", (8) 2½"
End Papers Cast Iron		FQ	(3) 5¼", (2) 4½", (8) 3", (12) 2½"
Piggies Straw		FQ	(3) 5¼", (2) 4½", (8) 3", (12) 2½"
Bunnies Sunshine		FQ	(2) 5¼", (3) 4½", (12) 3", (8) 2½"
Resting Goat Sprout		FQ	(3) 5¼", (3) 4½", (12) 3", (12) 2½"
The Pasture		FQ	(2) 5¼", (2) 4½", (8) 3", (8) 2½"
Chick Parade		FQ	(2) 5¼", (2) 4½", (8) 3", (8) 2½"
End Papers Thicket		1 YD	(2) 5¼", (2) 4½", (8) 3", (8) 2½", (4) 3½"xWOF
Parchment Solid		1 ⅔ YD	(17) 5¼", (18) 4½", (72) 3", (68) 2½"

Use the cutting guide to maximize your fat quarters. Each Sawtooth Star is made up of (1) Center Square, (1) Goose Square, (4) Sky Squares, and (4) Outside Squares.
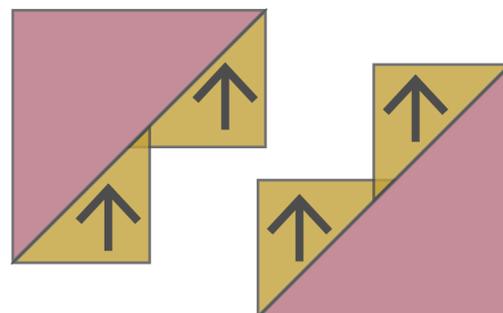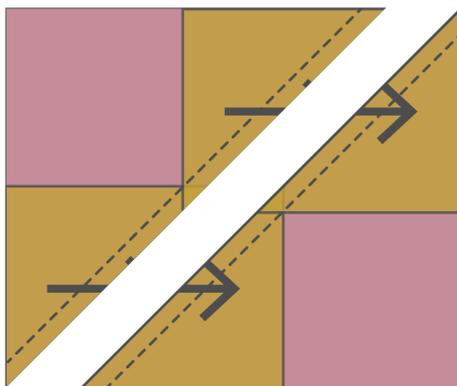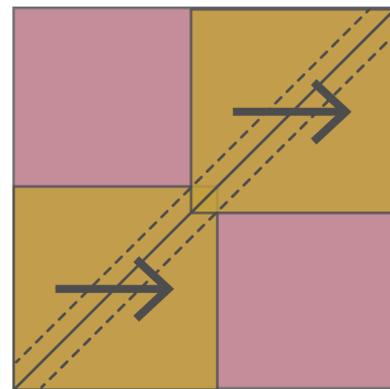
22"

18"

SKY SQUARES

OUTSIDE SQUARES

CENTER SQUARES

GOOSE SQUARES

Outside squares (2½")

Sky squares (3")

Goose squares (5¼")
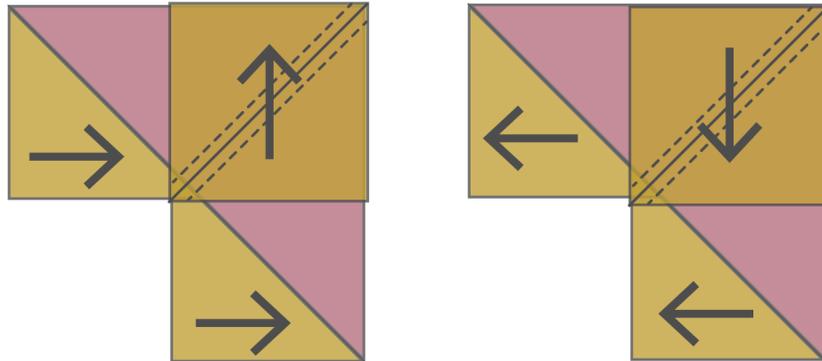
Center squares (4½")

On the wrong side of each **sky square**, mark a diagonal cut line. For directional fabric, mark (2) diagonal lines from the top right corner to bottom left, and (2) from the top left to bottom right.
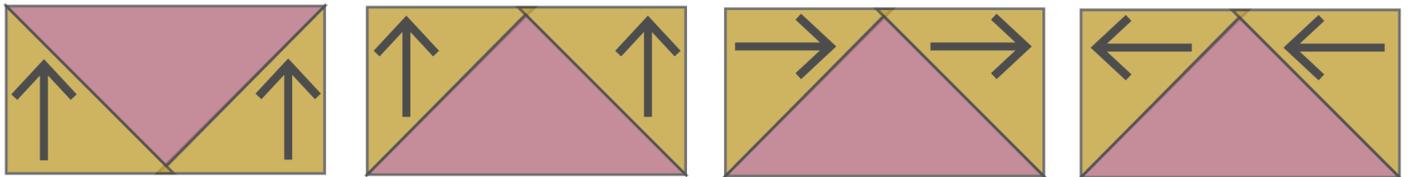
Place the (2) **sky squares** with the bottom left to top right diagonal lines onto (1) **goose square**, right sides together. The corners should overlap, and the line should meet. Sew ¼" on each side of the diagonal line. Cut along the line and press seams.
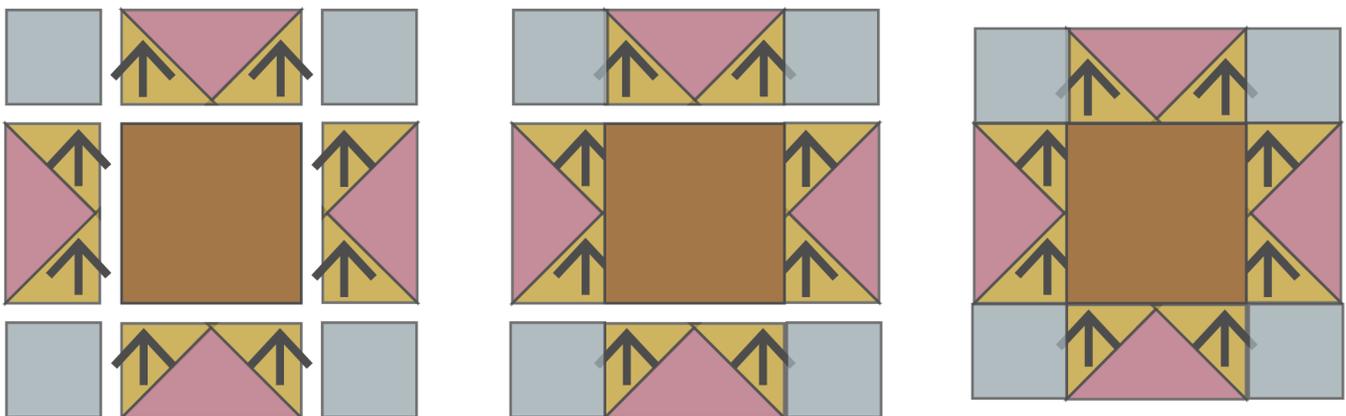
Set blocks beside each other and use the arrows to determine the direction of the print. Set another **sky square** on top, right sides together, using the arrow in the illustration as your guide. Sew ¼" on either side of the marked line, then cut along the marked line and press.

Trim pieces to 2½" x 4½". You now have 4 directional flying geeseblocks to sew into your sawtooth star! Yay!

Next, assemble your sawthooth star blocks as shown in the illustration below.

You will need a total of 60 Sawtooth Stars. Below you will find exctly how many of each star variation we used in our mock up, however this is completely up to you! You can make more or less of any fabric, or combination of fabrics, to suit what you like best.

A (3)

G (3)

N (3)

U (3)

B (3)

H (3)

P (2)

V (2)

C (3)

J (3)

Q (3)

W (3)

D (3)

K (2)

R (2)

X (2)

E (2)

L (2)

S (2)
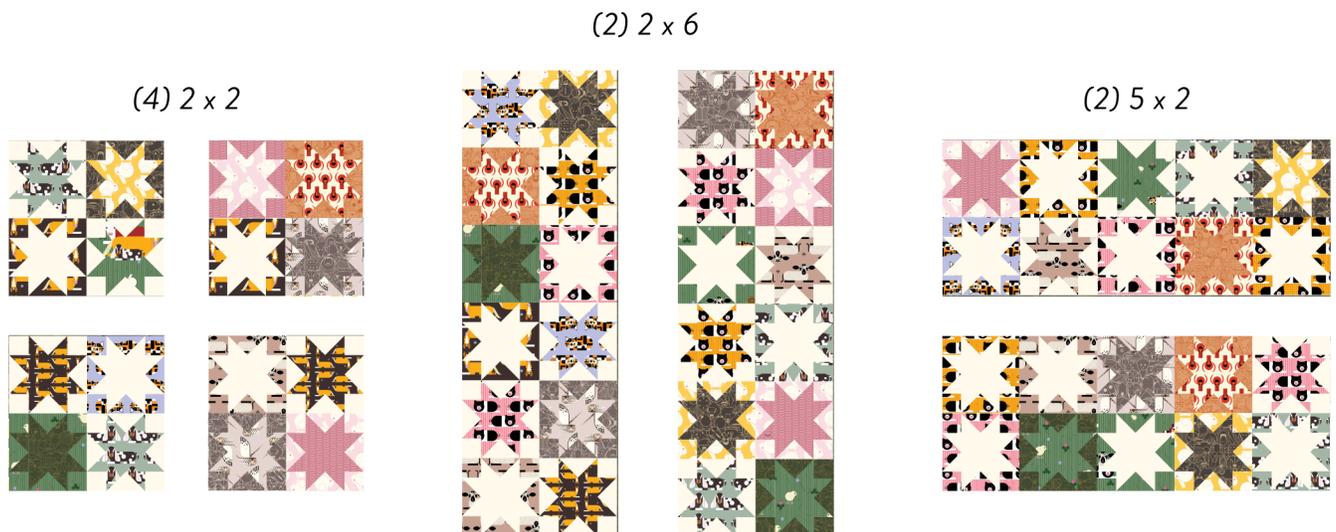
Y (3)

F (2)

M (2)

T (2)

Z (2)

Trim the panel to 34½" x 42½" . Sew a 3½" x WOF strip along each of the long sides of the panel and press. Trim to 42½". Sew the last two 3½" x WOF strips to the top and bottom. Press and trim to square up the poster panel unit. The unfinished poster panel unit measures 40½" x 48½"
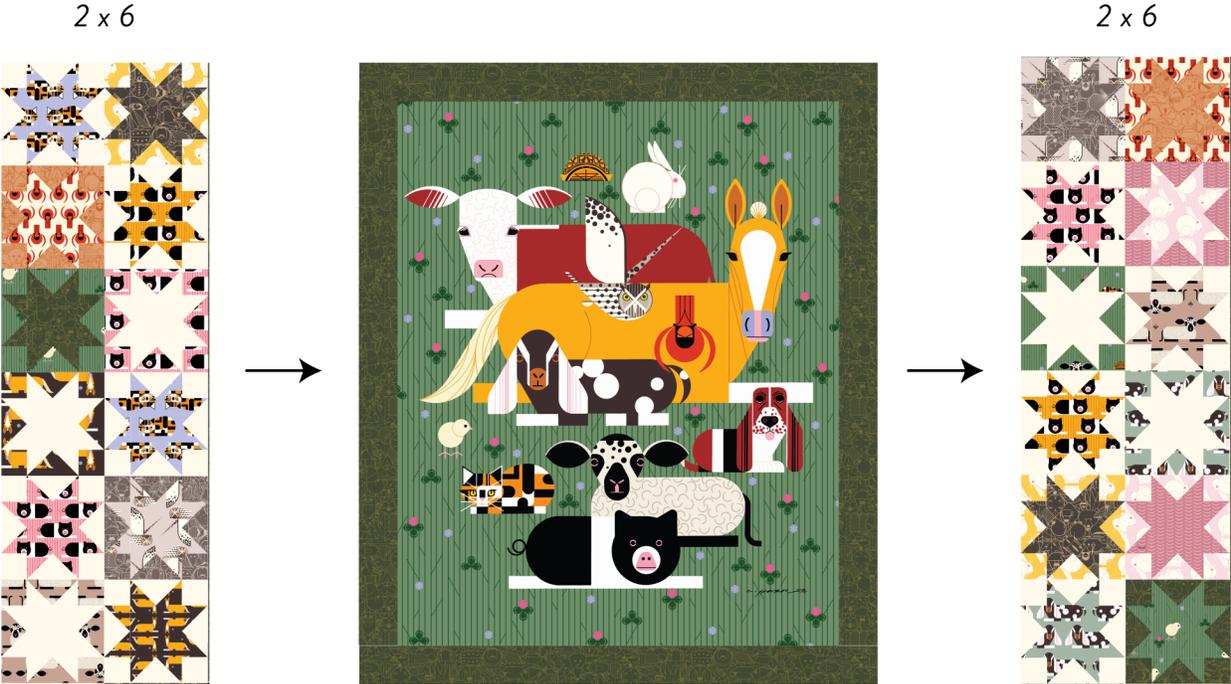
trim

trim

QUILT ASSEMBLY

Organize sawtooth blocks in the following units: (4) 2 x 2, (2) 2 x 6, and (2) 5 x 2.

(2) 2 x 6

(4) 2 x 2

(2) 5 x 2

Sew 2 x 2 units to both sides of the 5 x 2 units, press seams. These are now transformed into your top and bottom strips.

2 x 2   *5 x 2*   *2 x 2*

Sew the 2 x 6 units to both sides of the poster panel unit, press seams.

2 x 6   *2 x 6*

Sew the top and bottom strips to your poster panel unit and press.

ta da! Your quilt top is complete!

Thank you!

We sure hope you've enjoyed this free pattern.
This pattern has not been extensively tested, so please
read through all instructions for clarity before beginning.

If you spot any errors or need help, please email us at **info@birchfabrics.com**.

#bestfriendspanelquilt